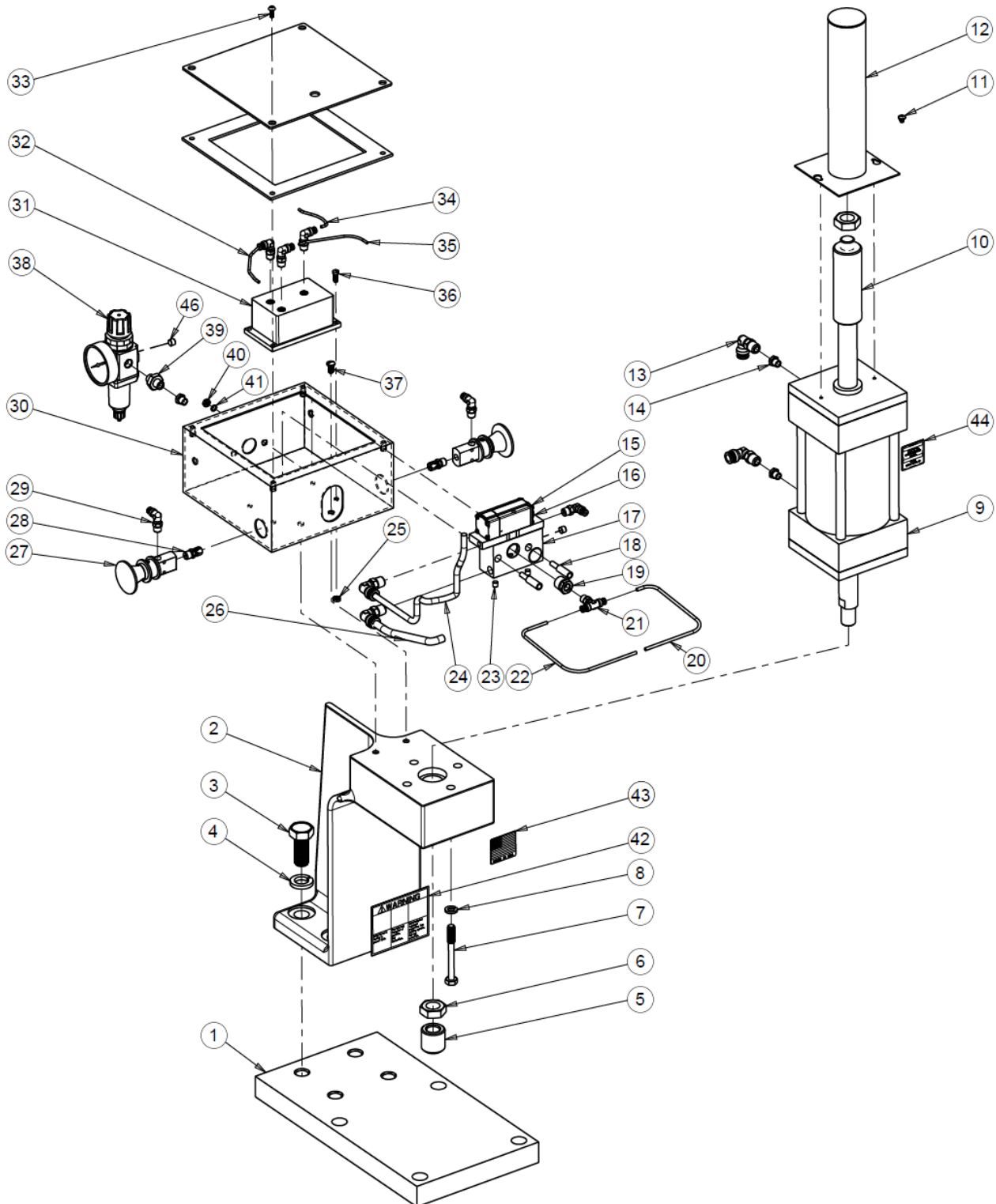


EXPLODED VIEW & PARTS LIST

EXPLODED PARTS VIEW





PARTS LIST

| Item | Parts Name | Part Number | | | Qty |
|------|--|-----------------------------|-----------------------------|-----------------------------|-----|
| | | Model 1-204 | Model 1-210 | Model 1-220 | |
| 1 | Mounting Plate | 67474 | 67731 | 67734 | 1 |
| 2 | Main Frame | 67472 | 67728 | 67733 | 1 |
| 3 | Hex Cap Screw | 43349 (1/2"-13 x 1-1/2") | 43372 (3/4"-10 x 1-3/4") | 43383 (1"-8 x 1-1/2") | 4 |
| 4 | Lock Washer | 43647 (1/2") | 43649 (3/4") | 43650 (1") | 4 |
| 5 | Nose Piece | 68391 | 68392 | 68392 | 1 |
| 6 | Hex Jam Nut | 43941 (1/2"-20) | 43946 (3/4"-16) | 43946 (3/4"-16) | 2 |
| 7 | Hex Cap Screw | 43336 (3/8"-16 x 2-3/4") | 43339 (3/8"-16 x 3-1/2") | 43359 (1/2"-13 x 4-1/2") | 4 |
| 8 | Lock Washer | 43645 (3/8") | 43645 (3/8") | 43647 (1/2") | 4 |
| 9 | Air Cylinder | 67473 | 67730 | 67735 | 1 |
| 10 | Stroke Control | 67464 | 67732 | 67732 | 1 |
| 11 | #10-24 x 5/16" Phillips Hd. Machine Screw | 60477 | 60477 | 60477 | 2 |
| 12 | Stroke Control Guard | 67462 | 67729M | 67729M | 1 |
| 13 | Male Elbow Conn. – Brass | 60467 (1/4") | 60470 (3/8") | 60470 (3/8") | 4 |
| 14 | 1/4" Male Tube Conn. – Brass | 50790 | 50790 | 50790 | 3 |
| 15 | 4 Way Air Valve Assembly | 67468 | 67468 | 67468 | 1 |
| 16 | Stack Speed Control | 62031 | 62031 | 62031 | 1 |
| 17 | Manifold Sub-plate | 67470 | 67470 | 67470 | 1 |
| 18 | Hex Screw 1/4" - 20 x 3/8" | 67470_A | 67470_A | 67470_A | 2 |
| 19 | 3/8" x 1/8" Hex Bushing – Brass | 60478 | 60478 | 60478 | 1 |
| 20 | 1/8" Tube Line (R.H. air valve to tee) | 68489 | 68489 | 68489 | 1 |
| 21 | 1/8" Male Branch Tee – Brass | 60468 | 60468 | 60468 | 1 |
| 22 | 1/8" Tube Line (L.H. air valve to tee) | 68490 | 68490 | 68490 | 1 |
| 23 | 1/4" Pipe Plug – Brass | 33771 | 33771 | 33771 | 2 |
| 24 | Tube Line (Top of air cylinder to sub-plate) | 67764 (1/4") | 67762 (3/8") | 67762 (3/8") | 1 |
| 25 | #10-32 Hex Nut | 43907 | 43907 | 43907 | 4 |
| 26 | Tube Line (Bottom of air cylinder to sub-plate) | 67765 (1/4") | 68486 (3/8") | 68486 (3/8") | 1 |
| 27 | Control Button | 67467 | 67467 | 67467 | 2 |
| 28 | 1/8" Male Tube Conn. – Brass | 60464 | 60464 | 60464 | 2 |
| 29 | 1/8" Male Elbow Conn. – Brass | 60463 | 60463 | 60463 | 6 |
| 30 | Control Enclosure | 68390M | 68390M | 68390M | 1 |
| 31 | Logic Element | 67453 | 67453 | 67453 | 1 |



| <u>Item</u> | <u>Parts Name</u> | <u>Part Number</u> | | | <u>Qty</u> |
|-------------|---|--------------------|--------------------|--------------------|------------|
| | | Model 1-204 | Model 1-210 | Model 1-220 | |
| 32 | 1/8" Tube Line (L.H. air valve to element) | 68488 | 68488 | 68488 | 1 |
| 33 | #10-24 x 1/2" Screw | 43847 | 43847 | 43847 | 4 |
| 34 | 1/8" Tube Line (Sub-plate to element) | 68491 | 68491 | 68491 | 1 |
| 35 | 1/8" Tube Line (R.H. air valve to element) | 68487 | 68487 | 68487 | 1 |
| 36 | #10-32 x 1/2" Rd. Hd. Screw | 43858 | 43858 | 43858 | 4 |
| 37 | 1/4"-20 x 3/8 Rd. Hd. Screw | 43862 | 43862 | 43862 | 2 |
| 38 | Filter Regulator | 62552 | 62552 | 62552 | 1 |
| 39 | 1/4" Pipe Nipple – Brass | 44511 | 44511 | 44511 | 1 |
| 39 | 1/4" Pipe Nipple – Brass | 44511 | 44511 | 44511 | 1 |
| 40 | 1/4" Hex Nut | 67470_C | 67470_C | 67470_C | 2 |
| 41 | 1/4" Washer | 67470_B | 67470_B | 67470_B | 2 |
| 43 | Label – Made in U.S.A. | 76936 | 76936 | 76936 | 1 |
| 44 | Label – Model Number | 607 | 607 | 607 | 1 |
| 45 | Warning Label – Ganged | 300168 | 300168 | 300168 | 1 |
| 46 | 1/8" Pipe Plug – Brass | 60469 | 60469 | 60469 | 2 |
| Not shown | 1/4" Lock Washer *Located on item 37 | 43643 | - | - | 2 |

Please contact factory for current prices.

ORDERING INFORMATION

Parts are available for direct purchase from Dake or through a distributor. When placing a parts order, you will need to provide the part number, name of part, and model number. All parts shipped F.O.B. Factory in Grand Haven, MI.