

SB-32V DRILL PRESS- FLOOR MODEL



Part No.	Model	Description
977400-1V	SB-32V	1 1/4" Floor Model Manual Drill Press, 110 volt with variable speed

PRODUCT FEATURES

- Heavy-duty variable speed / reversible floor model drill press.
- Depth is adjustable and can preset for repetitious drilling operation to predetermined depth.
- Conveniently placed controls. E-Stop button, low voltage protection, and belt cover interlock switch for safety. Adjustable Plexiglas chip / chuck guard standard. Standard 110volt for economical operation.
- Frequency drive with reverse.
- Bit changes quickly.
- Precision ground table and base with Tee slots for clamping and fixturing.
- Large table that can be swiveled or rotated on the column for a variety of drilling operations. Height adjustable table with locking mechanism.
- Quick release belt tensioning for fast speed changes. Three-pulley system and variator for high torque and multiple speed ranges. Pulleys are drilled for best balance.

- Three spoke handle with spring return for ergonomic operation.
- Compact size to minimize floor space.
- Large column diameter for added rigidity.
- MT (Morse Taper) 4 accepts most standard size bits or adapters.
- Drill press comes complete with chuck, keys, wedges, owner's manual and a 1-year Dake warranty; all you do is just add power.

PRODUCT SPECIFICATIONS

Machine Type	Floor Model Manual Drill Press
Maximum Work Diameter	18 inches
Maximum Drill Capacity	1-1/4 inch
Spindle Travel	5-1/4 inches
Spindle Taper	MT4 with 5/8" Chuck
Spindle Speeds	Variable frequency drive with reverse feature
Speed Range	46 – 3473 rpm
Column Diameter	4 inches
Horsepower	2 h.p.
Table Type	Rotating swivel table with Tee slots
Spindle to Table	26-1/4 inches
Spindle to Base	50 inches
Electrics	120 volt
AMP	20 amp service
Overall height	71 inches
Weight	483 pounds

